

CAL MA	RITIME				JOE	HAZA	RL	) /	41	VALYS	15					
WELDER	SAFE OPERATING GUIDELINES											2017				
	HAZARD POTE	ITIAL I	EVALUA	TION	ERGONOMICS ASSESSMENT											
	⊠Struck By	□We	ather Con	nditions	⊠Lifting			M	F	⊠Walking	L	М	<b>F</b> ⊠Kneeling	L	М	F
	<b>⊠</b> Struck Against	⊠Ha	zardous S	Substance	⊠Carrying		L	М	F	⊠Standing	L	M	F ⊠Hearing/Noise	L	М	F
	⊠Slip/Trip/Fall	⊠Ele	ctrical Ha	izards	☐Reaching Abo	L	М	F	□Sitting	L	М	<b>F</b> □Climbing Stairs	L	М	F	
	⊠Caught In/Between	□Obs	struction/	/Confined	⊠Straight Pulling			М	F	□Crawling	L	М	<b>F</b> □Climbing Ladders	L	М	F
	⊠Material Handling	⊠Eqı	uipment C	Operating	⊠Pulling hand over hand			M	F	⊠Twisting	L	M	<b>F</b> □Simple Grasp	L	M	F
	HIRAC	1	2	3 4	⊠Dual Grasp	<b>⊠</b> Dual Grasp			F	⊠Pushing	L	M	<b>F</b> □Repeated Motion	L	М	F
				Т	RAINING REQ	UIREMENTS										
GENERAL CAMPUS				DEPAR	TMENT SPECI	SPECIALTY										
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I A O H I A O DO NOT USE ANY EQUIPMENT OR MACHINE UNLESS YOU HAVE RECEIVED INSTRUCTION IN THE SAFE USE AND OPERATION AND HAVE AUTHORIZATION TO USE.

#### PERSONAL PROTECIVE EQUIPMENT



**Cal Maritime** 



**EHS Pocket Guide** 



**Emergency** 

**Response Guide** 



**Department** 



**Authorized Driver** 



**RMI Prevention** 



First Aid/CPR/AED



**Marine Programs** 



T.S. Golden Bear



As Identified/

Determined

Eye	Foot	Hand	Hearing	Body	Head	Respiratory	Fall	Face Shield	OTHER
Protection	Protection	Protection	Protection	Protection	Protection	Protection	Protection	ruce sineiu	OTTIER
When exposed	When working	When hands are	When exposed	When exposure	Where there is a	May be	When there is a	Face shield can	
to eye or face	in areas where	exposed to	to a time	to: Intense heat,	potential for	required if	risk of falling	be used over	
hazards from	there is a	hazards such as	weighted	hot metals,	injury to the	removal of	from a height	the glasses if	
flying particles,	danger of foot	those from skin	average noise	other hot liquids	head from	contaminants	greater than	there is a	
molten metal,	injuries due to	absorption of	level of 85 dBA	Impacts from	falling objects	from the air	4ft GSO	presence of a lot	
liquid chemicals,	falling or rolling	harmful	or higher over	materials that	and/or when	does not fall	6ft CSO	of flying debris.	
acids or caustic	objects, or	substances;	an 8 hour work	can cut, burn	there is a risk of	below	6ft MSO		
liquids, chemical	objects piercing	severe cuts or	shift.	Hazardous	impact to head	permissible	When working		
gases or vapors,	the sole, or will	lacerations;		chemicals		exposure level.	in confined		
or potentially	protect the	severe		Or potentially			space		
injurious light	affected	abrasions;		infectious					
radiation		punctures;		materials					
		chemical burns							
	IF CONDI	TIONS CHANGE: S	TOP WORK IMMI	DIATELY-REVIEW	WITH SUPERVISO	R-DOCUMENT H	AZARD-REVIEW W	/ITH SRM	

(L) Low <2hrs (M) Moderate 2-5hrs (F) Frequent >5hrs per 8-hours Ergonomic

Training

(I) Initial (A) Annual Refresher (O) Occasion/Post Incident (H) Hazard



	GENERAL CAMPUS SAFE OPERATING PROCEEDURES								
	WORK DUTIES		HAZARD POTENTIAL		HAZARD CONTROLS & PROTECTION MEASURES				
1	Use of office equipment		Electrocution, electrical shock, bruising and miscellaneous injuries	Fr Fr	Ensure all electrical equipment is properly grounded. (i.e. three prong electrical plugs) and in proper working order before using. Strictly follow all manufactures precautions and recommendations.  DO NOT overload circuits by stringing multiple power strips (also known as daisy chaining)				
2	Using ladders or step-ladders	甩	Ladder collapsing; Slipping and falling from ladder	Fix Fix Fix Fix	Inspect ladder before use. Use ladder at proper height.  Make sure the ladder in assembled, locked and on level ground.  DO NOT exceed weight limit for ladder.  DO NOT stand on the top or top rung of ladder and make sure a co-worker is holding ladder if any higher than a step-ladder.				
3	Work Station		Muscle-skeletal disorders, eye/body strain and fatigue	Pr Pr Pr	Ensure workstation is ergonomically correct for the person using the workstation.  Ensure proper lighting so that there isn't a glare in order to prevent eye strain.  Review phone placement and accessories so that operator is sitting square and limiting excessive head/neck tilt in order to prevent neck strain				
4	Office Furniture		Falling objects	**	Ensure all doors and drawers are fully secured. Do not overload shelves.  Ensure bookcases are seismically strapped/secure to wall to prevent tipping over.				
5	Walking in offices, buildings hallways and stairs	K K	Slips, trips and falls	Pr Pr	Ensure all walking and working surfaces have been properly maintained, properly lit, are free of debris and remove potential tripping hazards.  Use handrails when using stairs.  Note: No opened toed footwear is allowed in food operations  Note: No opened toed footwear is allowed on T.S. Golden Bear				
6	Campus Construction Activities	<b>.</b>	Pedestrians knocking over ladders or lights or bumping into worker; pedestrians getting hit with equipment or falling tools, etc.	Che Che	Always be aware of surroundings. Stay away from construction zones.				
7	Working outside in Weather		Heat stroke, heat exhaustion, frostbite	å.	Dress appropriately for the weather, keep hydrated, and take necessary breaks when needed				
8	Heaving lifting and reaching		Overexertion, strains and sprains	好好好	Use proper lifting techniques, limit duration of repetitive motion.  Always know your weight limit, lift with your legs, get help if needed.  Use step ladders when lifting objects above shoulder height.				
9	Campus	次久	Personal safety and security	₩ ₩	Always be aware of your surroundings. Changing weather conditions can increase slip hazards throughout the campus				
10	Operating university vehicles		Motor vehicle accident, striking a pedestrian or bicyclist	Fr Fr Fr	Inspect vehicles before use. Use seat belts. Travel at safe speed for conditions. Stay alert for pedestrians, other vehicles, and objects in travel path.				



	POSITION SPECIFIC SAFE OPERATING PROCEEDURES									
	WORK DUT	IES	HAZARD POTENTIAL		HAZARD CONTROLS & PROTECTION MEASURES					
1	Arc, TIG and MIG welding		Burns, eye injuries, electric shock, inhalation of fumes, loud noise (pulses) fatigue, sparks, hot metal fragments, flying debris	*	Wear proper PPE gloves, apron, leather shoes and eye protection. Work in well – ventilated area. Make sure all electrical connections are properly grounded and dry. Wear hearing protection. Erect protection barrier. Have a fire watch					
2	Equipment Maintenance		Electric shock, parts shooting and striking working, getting caught in equipment, cuts from sharps edges.	Fr Fr Fr	Shut off any power source before working. Insulated tools are required when working on electrical system or equipment Wear appropriate PPE.					
3	Working with Power Tools	<u> </u>	Cuts, abrasive, electric shock, injury form flying debris, tripping over power cords, electrocution	Fr Fr	Wear goggles and dust musk if applicable. Keep cords away from work area. Keep tools in good condition.  Inspect tools before use. Verify that guards are working properly. <b>DO NOT</b> put hand near blades. Make sure you have a good center of gravity and maintain control at all times					
4	Using hand tools	X	Cuts, pinches, smashes, punctures, severing fingers	Fk Fk Fk	Keeps tools in good conditions. Inspect before use. Wear safety glasses. Work away from yourself. Use normal caution required for all hand tools.					
5	Working on roofs		Slipping and falling, high winds, getting stranded on roof if working alone	44 44 44	Review fall protection requirements.  Walk carefully not too close to the edge. If possible avoid working on really windy or wet/icy days. Keep doors propped open with a 2-way radio.					
6	Working around electricity		Electric shock; electrocution	*	Shut off power to work area. Use lock-out device to ensure power is not inadvertently switched on. Always test before beginning work to verify that power is off. Remove tools and other metals from body. If you must work with electricity on, wear safety glasses and leather gloves. Have coworker with you in case there is a problem. If work area is wet, clean up standing water before working with electricity; wear rubber boots and gloves.					
7	Using scaffolding		Scaffold collapsing, slipping/tripping falling from scaffold	*	Inspect before use. Ensure unit is assembled correctly. Ensure wheels, if applicable, are locked. Ensure footing are secured. Ensure planks are secured and pulled up or missing.					
8	Using ladders or step-ladders	於目	Ladder collapsing; Slipping and falling from ladder	***	Inspect ladder before use. Use ladder at proper height. Make sure the ladder in assembled, locked and on level ground. <b>DO NOT</b> exceed weight limit for ladder. <b>DO NOT</b> stand on the top or top rung of ladder and make sure a co-worker is holding ladder if any higher than a step-ladder.					
9	Working in mechanical rooms		Explosions from gas lines, burns from steam, hot water lines, slipping on water oil, tripping over materials being stored and loud noises	Å.	Be aware of odors and evacuate if you smell gas. Be aware of your surroundings. Clean up and standing liquid on floor, walk carefully, wear earplugs as needed or required when noise exceeds PEL 85dBA/8hr.					



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10	Working in confined spaces	Lack of oxygen or exposure to toxic or flammable gases	Before working in confined area, verify that is safe to enter by performing air monito Obtain confined space permit as required. While working always ventilate area using and continue to monitor air. Have at least one person outside confined space to mor safety as outlined in permit required work.
11	Working with steam heat, hot water pipes	Severe burns, inhalation of steam	<ul> <li>Whenever possible, shut off steam in work area several hours before beginning job. L at gauges before beginning work to verify that they are working properly</li> <li>Be aware of steam leaks. Drain systems and/or pump before working on them. Releas pressure slowly by nicking pipe. Pull out pump slowly and put a barrier between you at the pump to protect against steam and hot water.</li> </ul>
12	Working with pneumatic parts	Getting sprayed with hot or cold water, steam, refrigerates. Injuries from shooting parts	Slowly open valves to release pressure and wear safety glasses
13	Storing or transporting compressed gas cylinders	Explosion of compressed gas, rupture of valve	Do not allow cylinder valve or the regulators to come in contact with grease, oil or ot lubricants. Always install a protective valve cover and secure cylinders to a stand or w Wear proper PPE
14	Soldering and brazing using oxygen/acetyle ne	Explosion, burns, inhalation of fumes	<ul> <li>Check hose connections for leaks prior to using, work in well ventilated areas.</li> <li>DO NOT solder around flammable materials. Wear proper PPE and burn away from yourself.</li> <li>Use correct solder for the job. Complete hot work permit and have a person standing for fire watch</li> </ul>
15	May work with materials containing asbestos	Could cause possible health issues if inhaled or ingested	Never disturb materials containing asbestos unless properly trained. Always use appropriate exposure control methods and wear designated PPE
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California State University Maritime Academy
Safety & Risk Management



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COR	E EHS TRAINING REQUIREMENTS					
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	Basic First Aid /CPR/AED	Re	comi	menc	led	

As a general rule, **there is Specific PPE** is required for welding personnel and those entering the welding shop. In the event conditions require PPE, personnel will be relocated to designated safe zones.

**ADDITIONAL NOTES** 

Personnel assigned to the T.S. Golden Bear will be required to wear sturdy, closed toed shoes.

	IF CONDITIONS CHANGE: STOP WORK IMMEDIATELY-REVIEW WITH SUPERVISOR-DOCUMENT HAZARD-REVIEW WITH SRM									
EMERGENCY RESPONSE				HOUSEKEEPING & SECURITY						
1	First Aid Kit	Located in buildings	1	Is the work area/site Clean?	Ensure work area is clean daily and that any hazardous					
					materials are properly disposed of daily					
2	AED	Located in all main buildings	,	Is the work area/site	Ensure lights are turned off and building is locked upon exiting					
				Secure?	work for the day.					
3	Emergency phone	Campus Police- 707-654-1111 or 911	,							
4	Evacuation	TBD based on Facility & Emergency	3							
	REMINDER: IMMEDIATELY REPORT ALL INCIDENTS, REGARDLESS OF SEVERITY, TO YOUR SUPERVISOR AND THE DEPARTMENT OF SAFETY & RISK MANAGEMENT.									